

# YIBO HONGKONG LIMITED

Noodle  
production line



# Stick noodle production line

高品质 | 大产能 | 自动化 | 划时代  
High Quality | Large Capacity | High Automation | Epoch-making

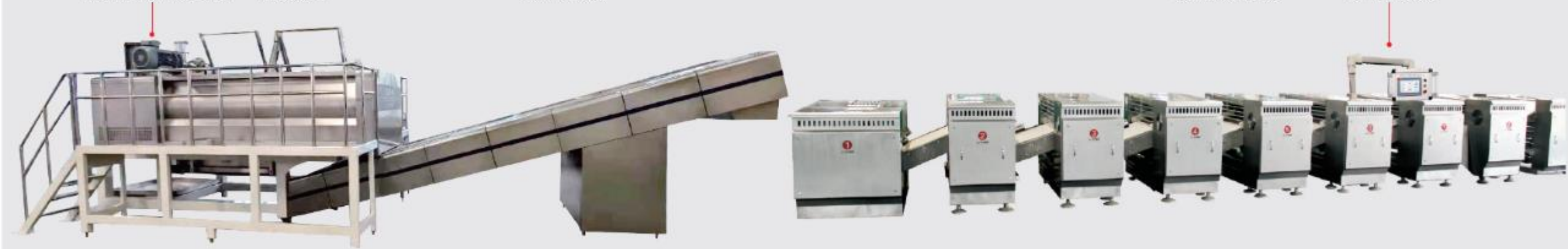
▼ 卧式连续和面机  
Horizontal Continuous Mixer

▼ 均质机  
Homogenizer

▼ 烫面输送机  
Ripen Conveyor

▼ 压片机  
Continuous Rollers

▼ 触摸屏  
Human Interface



# Stick noodle production line



盐水系统  
Brine System



双轴和面机  
Dual-axis Mixer



卧式连续和面机  
Horizontal Continuous Mixer



新型压面机  
New Type Roller



储刀装置  
Slitter Storage Device



柔性上架  
Flexible Up-shelve Device



机械手上架  
Mechanical Arm Up-shelve Device



自动转弯  
Automatic Turning



下架 切面  
Down-shelve Device  
Needle Cutting



自动回杆装置  
Automatic Rod Recycle System



电器柜  
Electric Control Panel



干头粉碎系统  
Noodle Piece Recycle System

工艺流程: 原料配给--连续和面--均质搅拌--出面输送--单片成形--连续压延--给杆切条--上架--自控烘干--下架--切条  
--自动回杆--包装

Process Flow Chart: Flour Feeding--Continuous Mixing--Homogenizing--Ripen Conveying--Single Rolling--Continuous Rolling--Rod Feeding--Up-shelve  
--Automatic Drying--Down-shelve--Noodle Cutting--Automatic Rod Recycling--Packaging

布局图 (供参考) LAYOUT (for reference only)



主要技术参数 (仅供参考) MAIN PARAMETER (for reference only)

设备型号 Model	生产能力 Production Capacity	装机容量 Installed Capacity	厂房要求长×宽×高(烘房高) 双链直行式 Workshop Requirements: L×W×Drying room height( Double Chain Straight Type	厂房要求长×宽×高(烘房高) 双链转弯式 Workshop Requirements: L×W×Drying room height( Double Chain Turning Type
1500型 (type)	90T/24H	258KW	190×10×5.5 (3.5) (M)	120×18×5.5 (3.5) (M)
1000型 (type)	65T/24H	148KW	100×12×5.5 (3.5) (M)	80×18×5.5 (3.5) (M)
850型 (type)	43T/24H	115KW	100×11×5.5 (3.5) (M)	80×16×5.5 (3.5) (M)
765型 (type)	36T/24H	110KW	90×10×5.5 (3.5) (M)	80×15×5.5 (3.5) (M)
650型 (type)	30T/24H	80KW	75×10×5 (3.5) (M)	80×14×5 (3.5) (M)
550型 (type)	23T/24H	75KW	65×9×5 (3.5) (M)	80×13×5 (3.5) (M)
450型 (type)	18T/24H	70KW	65×8×5 (3.5) (M)	80×11×5 (3.5) (M)

# Fried round (bowl) instant noodle production line

高品质 | 大产能 | 自动化 | 划时代  
High Quality | Large Capacity | High Automation | Epoch-making



# Fried round (bowl) instant noodle production line



工艺流程：连续和面—双轴均质—筒面输送—单片压延—三层蒸面—拉伸切断—自动整形—油炸脱水—强风冷却—包装  
 Process Flow Chart: Continuous Mixing—Homogenizing—Ripen Conveying—Rolling—Steaming—Stretching and Cutting—Automatic Blowing and Shaping  
 —Frying—Cooling—Packaging

布局图（供参考） LAYOUT (for reference only)



主要技术参数（仅供参考） MAIN PARAMETER (for reference only)

设备型号 Model	生产能力 (70g/块) Production Capacity(70g/piece)	装机容量 Installed Capacity	蒸汽耗量 Steam Consumption	厂房要求 长×宽×高m Workshop Requirements L×W×H (METER)
1000型 (type)	420块/分 (pcs/min)	180KW	2800kg/h	130×8×6
900型 (type)	360块/分 (pcs/min)	180KW	2400kg/h	130×8×6
800型 (type)	330块/分 (pcs/min)	150KW	2200kg/h	120×6×6
700型 (type)	290块/分 (pcs/min)	140KW	1900kg/h	120×6×6
600型 (type)	250块/分 (pcs/min)	120KW	1700kg/h	110×6×6
500型 (type)	208块/分 (pcs/min)	80KW	1400kg/h	110×6×6

# Fried square instant noodle production line



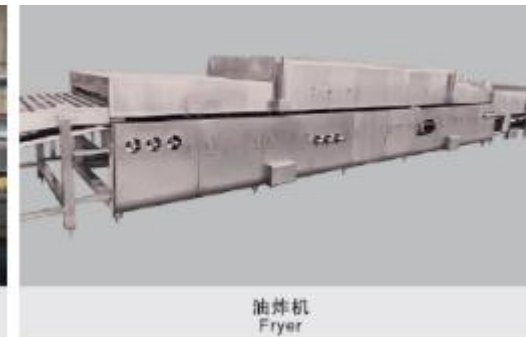
压面机  
Roller



单层蒸面机  
Single Layer Steamer



方块面切断分排  
Cutting and Dividing



油炸机  
Fryer



面盒交换器  
Noodle Box Exchanger



风冷机  
Cooling Machine



输送机  
Conveyor



卧式不锈钢储油罐  
Horizontal Stainless Steel Oil Tank



电器柜  
Electric Control Panel

工艺流程：称量--风送--盐水配置--双轴和面--饧面输送--单片压延--三层蒸面--切断折叠--油炸脱水--强风冷却--包装  
Process Flow Chart: Automatic Weighing--Air Flour Feeding--Brine Mixing and Measuring--Mixing--Ripen Conveying--Rolling--Steaming  
--Cutting and Folding--Frying--Cooling--Packaging

布局图（供参考） LAYOUT (for reference only)



主要技术参数（仅供参考） MAIN PARAMETER (for reference only)

设备型号 Model	生产能力 (70g/块) Production Capacity(70g/piece)	装机容量 Installed Capacity	蒸汽耗量 Steam Consumption	厂房要求 长×宽×高m Workshop Requirements L×W×H(METER)
1000型 (type)	600块/分 ( pcs/min )	170KW	3500kg/h	120×8×6
900型 (type)	540块/分 ( pcs/min )	170KW	3200kg/h	120×8×6
800型 (type)	480块/分 ( pcs/min )	140KW	2800kg/h	100×6×6
700型 (type)	420块/分 ( pcs/min )	130KW	2500kg/h	100×6×6
600型 (type)	360块/分 ( pcs/min )	110KW	2100kg/h	100×6×6
500型 (type)	300块/分 ( pcs/min )	80KW	1800kg/h	100×6×6

# Non-fried square (round) noodle production line



单层烘干机  
Single Layer Drying Machine



五层烘干机  
Five Layer Drying Machine



新型连续压面机  
New Type Roller



五层蒸面机



三层烘干机  
Three Layer Drying Machine



悬挂烘干机  
Hanging Type Drying Machine



预烘干机  
Pre-dryer



烘干机  
Drying Machine

工艺流程：盐水配置—双轴和面—饧面输送—单片压延—三层蒸面—拉伸切断—吹气整形—热风烘干—冷却—包装  
Process Flow Chart: Brine Mixing and Measuring—Mixing—Ripen Conveying—Rolling—Steaming—Stretching and Cutting—Air Blowing and Shaping—Hot Air Drying—Cooling—Packaging

布局图（供参考） LAYOUT (for reference only)

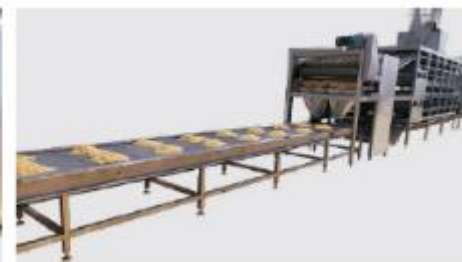


工艺流程：盐水混合—双轴和面—饧面输送—连续压片—五层蒸面—预烘干—软化—切断分档—入盒整形—吊盒烘干—冷却—输送包装  
Technological process: brine mixing—dual-axis dough making—ripen conveying—continuous rolling—5-layer steaming—predrying—softening—cutting and dividing—shaping in the box—drying in the hanging box—cooling—transport and packaging

布局图（供参考）  
LAYOUT (for reference only)



# Extruded instant noodle production line



## 挤出式非油炸自动化生产线特点:

1. 创新工艺挤出机, 单机产能大。
2. 定长切断, 克重准确。
3. 在线自动精准入盒软化。
4. 面皮宽窄可调。
5. 吊篮式烘干, 内外烘干均匀。

## Characteristics of extruded non-fried noodle automatic production line:

1. Innovative process extruder, large single-machine capacity.
2. Fixed length cut, gram weight accurate.
3. Online automatic accurate box-in softening.
4. The width of the pastry can be adjusted.
5. Drying with hanging basket type, inside and outside drying evenly.

## 【乌冬面、快餐熟面生产线】

WONTON WRAPPERS, DUMPLING WRAPPERS AND FRESH NOODLES PRODUCTION LINE



# Extruded stick noodle with multi-grain flour



配粉仓 Powder Storage  
饻面机 Ripen Conveyor



挤出机 Extruding Machine



展平机 Flattening Machine



高压釜 High Pressure Steamer



入盒输送机 Shaping Conveyor



出丝机 Slitting and Cutting Machine



上架部分 Up-shelve Device



烘房 Drying Room



烘干机 Drying Machine



- 面块形状多样化，品种多
- 单层烘干，简洁、高效、节能
- 高压釜蒸面，面条韧度大，亮度高
- Diversified noodle cake shape, easy to change
- Single-layer drying, simple, efficient and energy-saving
- High pressure steaming, high gluten content, high brightness